

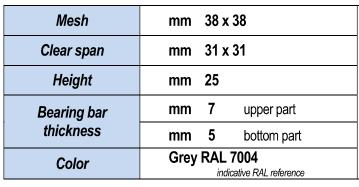
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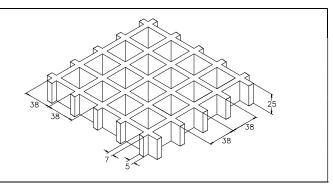


#### SCH 38/25\_IFR

06.05.2011 - Rev. 4

## **MOLDED GRATINGS**





	Polyester Resin
Raw materials	Roving glass fiber type"E"
	Inorganic fillers without halogens

Resin type	Modulus of elasticity	Ultimate stress
IFR	15000 MPa	325 MPa

Stand	dard panels
mm	1000 x 2000
mm	1000 x 3000
mm	1000 x 4038
mm	1220 x 3660
Weigh	nt kg/m² 11
tolerance	± mm 5 panel dimensions
15.5747100	± mm 2 height

	S	Smooth	Antiskid level R10 V10 norm DIN 51130
Surface	М	Meniscus	Antiskid level R13 V10 norm DIN 51130
	Α	Quartz	Antiskid level R13 V10 norm DIN 51130

Reaction to fire	Fire retardant	Spread ≤ 25 norm ASTM E84-98
Reaction to me	Fire retardant	Level B <sub>ff</sub> -S1 norm EN 13501-1

# Ageing resistance

Ageing test made with UV lamp according to ASTM G154-06 and passed with 5 points on the gray range and without evident defects (test made with 1500 hours of exposure to 4 hours alternate cycles at a UV temperature of 60°C and 4 hours at a condensed temperature of 50°C irradiated by UVB 313 nm lamp, radiance 0,71 W/m²)

After the exposure to heat, cold and humidity cycles according to UNI EN ISO 9142/04 norm (n° 21 cycles type D3) there is no evidence of defects



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#### **LOADS**

#### **MAXIMUM SUGGESTED LOADS**

Type of support	On the line of the two ends of the panel

Limits determined by **Deflection** (load sagging)

the maximum deflection admitted, is 1/200 of the distance between the supports

According to the standard DIN 24537-3 deviation due to the load may be no more than 1/200 of the land width and the difference in height between neighbouring joints between loaded and unloaded floor coverings may be no more than 4 mm.

DISTRIBUTED LOAD			CONCENTRATED LOAD		
Distance between supports	Load with deflection equal to 1/200	Load with deflection equal to 1/100	Distance between supports	Load with deflection equal to 1/200	Load with deflection equal to 1/100
[cm]	[kg/m²]		[cm]	[kg	/m]
30	4450	8900	30	800	1650
50	950	1900	50	300	600
70	350	700	70	150	300
90	150	300	90	50	150

### All lighter loads are admitted

Limits determined by	Admitted stresses	(stress determined by the load)
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the maximum admitted stress is 1/5 of the ultimate stress

(safety factor is equal to 0.20 - the ultimate stress is 5 times the specified load)

DISTRIBUTED LOAD		CONCENTRATED LOAD	
Distance between supports	Maximum admitted load	Distance between supports	Maximum admitted load
[cm] [kg/m²] 30 9100 50 3250		[cm]	[kg/m]
		30	1350
		50	800
70	1650	70	550
90	1000	90	450

- The above characteristics are meant as reference values for standard material in ambient working temperature. Even if they are not to be considered as guaranteed characteristics they are based on our experience and are supplied in good faith.
- According to the standard DIN 24537-3 the conversion safety factor should be 0.75 for internal environmental exposure conditions, 0.65 for external exposure conditions, and 0.50 for aggressive exposure conditions.
- No matter which are the exposure conditions, chemical resistance must be always verified by contacting M.M. technical department.
- In case of heavy duty load compressive strength must be verified.